

SGE HC Hydrocarbon Filter

Installation and Use



Part No.	Description
103488	SGE Hydrocarbon Filter, 1/8" Brass Fittings
103481	SGE Hydrocarbon Filter, 1/4" Brass Fittings

WARNING



WARNING notices must be read carefully and understood. Improper use of this product can cause harm or death to personnel and damage to property!



Remember to wear safety glasses.

Leak test all fittings when using hazardous or flammable gases.

Do not use above 14 bar (200 psi)

Do not open filter cartridge, even after use!

Special precautions might be required when using hydrogen or other hazardous gasses. Consult local regulations and your company's safety procedures.

Filter Setup and Use

- The hydrocarbon filter is delivered in the active state, filled with helium. It is ready for use, but it is recommended that the trap be purged with the gas to be purified.
- For the best connections, start with freshly-cut tubing in the gas line. 1/8" nuts should be turned 3/4 turn past finger tight. 1/4" nuts should be turned 1-1/4 turns past finger tight.
- To connect in-line, first purge the gas line with supply gas. While maintaining a low purge rate of 10 to 30 cc/min, remove and end plugs from both ends of the oxygen trap, then attach the inlet end to the trap to the gas line.
- While the end plugs are removed from the trap during installation, a small amount of air will diffuse into the adsorbent. As long as the trap is attached to the gas line within a few minutes, loss of adsorbing capacity will be negligible.
- Attach the outlet end of the trap to the instrument, then continue purging the entire system until a total of 1 to 2 liters of gas has been flushed through.
- Leak check all connections.

Limits:

Temperature	15°C to 35°C
Pressure	0.75 to 14 bar
Gas Supply	Inert gas, air or Hydrogen with < 50ppm Hydrocarbons
Flow Rate	<2 L/min

**Source Document:
995127 - SGE HC Instruction**

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SGE Analytical Science Pty Ltd
7 Argent Place
Ringwood VAC, 3134 Australia

Telephone: +61 3 9837 4200

www.sge.com

Recycling



For recycling contact your SGE distributor

AUSTRALIA & PACIFIC REGION

SGE Analytical Science Pty Ltd
Toll Free: 1800 800 167
Tel: +61 (0) 3 9837 4200
Fax: +61 (0) 3 9874 5672
Email: support@sge.com

CHINA

SGE Shanghai Representative Office
Tel: +86 21 6407 9382
Fax: +86 21 6407 9386
Email: china@sge.com

MIDDLE EAST

SGE Gulf
Tel: +971 6 557 3341
Fax: +971 6 557 3541
Email: gulfsupport@sge.com

EUROPE

SGE Europe Ltd
European Head Office
Toll Free: 00800 2790 8999
Toll Free Fax: 00800 2626 2609
Tel: +44 1908 568 844
Fax: +44 1908 566 790
Tel France: +33 1 69 29 80 90
Fax France: +33 1 69 29 09 25
Tel Germany: +49 (0) 6155 / 60746 0
Fax Germany: +49 (0) 6155 / 60746 50
Email: europe@sge.com

INDIA

SGE Laboratory Accessories Pvt Ltd
Tel: +91 22 24715896
Fax: +91 22 24716592
Email: sgeindia@vsnl.com

UNITED STATES OF AMERICA

SGE Incorporated
Toll Free: (800) 945 6154
Tel: +1 512 837 7190
Fax: +1 512 836 9159
Email: usa@sge.com

JAPAN

SGE Japan Inc
Tel: +81 45 222 2885
Fax: +81 45 222 2887
Email: japan@sge.com

